Subject Index

A

A356 aluminum alloy
casting silicon carbide reinforced . . . 743-46
heat treatment of . . . 791-810
influence of processing on microstructure and properties of . . . 397-414
porosity formation in castings . . . 989-1000
reduced pressure test and hydrogen concentration of . . . 225-32
Sr-modified, influence of antimony on melts . . . 889-902
study on cast alloys . . . 35-46
A357 aluminum alloy, fracture toughness of . . . 959-68
A390 Al-Si alloy, evaporative pattern casting process of . . . 903-14
Alloy solidification, binary, modeling of . . . 769-776
Alumina-resin joints, tensile strength and fracture modes of . . . 191-94
Aluminum
castings, a quality assurance tool for . . . 959-68
degassing, using non-toxic gas mixture . . . 983-88
dross, processing in reduced oxygen . . . 281-84
effect of increased magnesium content on the mechanical properties of . . . 245-54
effects of quench variables in an A206.0 T71 alloy . . . 207-12
feeding effect of risers on the mechanical properties of A201 Al alloy plate casting . . . 777-82
foam pattern casting, metallurgical quality of . . . 825-36
heat treatment of Si-Mg . . . 727-42
hypereutectic Si alloys, sodium, strontium and phosphorus effects on . . . 127-36
influence of molten metal processing on mechanical properties of cast Si-Mg . . . 811-24
influence of Sr, Ca and Na on corrosion of ZA-27 alloy . . . 173-78
melter efficiency, improved by compact burner efficiency . . . 661-64
metal-matrix composites, modulus of elasticity of . . . 277-80
metal-matrix composites, particle dispersion in . . . 255-64
oxidation characteristics of cast Fe-Mn alloys . . . 473-84
silicon carbide reinforced alloys . . . 743-46
sodium, strontium and phosphorus effects in hypereutectic Si alloys . . . 127-36
thermal analysis of . . . 459-64
Aluminum dross, processing in reduced oxygen . . . 281-84
Antimony, in high-leaded tin bronzes . . . 67-78
Artificial intelligence techniques to analyze internal unsoundness casting defects . . . 507-12

B

Binders
phenolic ester and phenolic urethane bonded core sand . . . 617-26
selecting gas cured . . . 311-22
Bronze alloy C95800, fracture toughness of . . . 489-500
Burners
compact regenerative, to improve aluminum melter efficiency . . . 661-64
refractory, used in iron processing . . . 339-44
regenerative . . . 303-306

C

Calcium oxide/calcium fluoride vs. calcium carbide desulfurization . . . 27-30
Cast iron
as-cast heavy section ferritic spheroidal graphite . . . 539-44
bonding of stainless steel to, in centrifugal casting . . . 971-82
cutting tools, nitrogenated chromium . . . 637-44
flake graphite at elevated temperatures . . . 351-60
notch sensitivity in fatigue of . . . 389-96
permanent mold materials . . . 85-104
prediction of thermal fatigue life of pearlitic flake graphite . . . 627-36
technique for spheroidizing graphite by evaporative pattern process in . . . 47-52
titanium in . . . 579-86
Casting(s)
computer simulation of processes . . . 553-64
marketing of . . . 871-78
Casting solidification. See *Solidification*
Centrifugal casting, bonding of stainless steel to cast iron in . . . 971-82
Cerium, effects of, on the graphite morphology in heavy section ductile iron . . . 11-16
Coatings, electroless nickel, for tooling protection . . . 723-26
Computer(s)
aided cooling curve analysis in metal casting . . . 61-66
simulation of casting processes . . . 553-64
Computerized gating, risering and CAM tooling manufacture . . . 689-94
Conveying system, fugitive dust problems in . . . 265-70
Cooling curve, computer-aided analysis of . . . 61-66
Copper-base alloys, fluxing, degassing, and deoxidation of . . . 439-50
Coreless induction melting
of steel scrap, metallurgical and economic considerations . . . 145-52
Cupola(s)
cold blast, heat and mass balances in . . . 837-46
combustion . . . 419-30

D

Defects
artificial intelligence techniques for analysis of internal soundness . . . 507-512
expert system for analysis of . . . 601-606
Degassing
aluminum, using non-toxic gas mixture . . . 983-88
investment casting alloys . . . 1009-24
Deoxidation, fluxing, and degassing of copper-base alloys . . . 439-50
Desulfurization
of ductile iron, environmental aspects of . . . 27-30
of iron using lime-spar . . . 435-38
of liquid iron . . . 165-72
steel foundry, powder injection ladle metallurgy . . . 1-10
Dross, aluminum, processing in reduced oxygen . . . 281-84

Ductile iron
desulfurization of 27-30
effects of graphite flotation on 213-24
effects of yttrium, cerium and rare earths on graphite morphology of 11-16
graphitic pretreatment of 943-50
hardenability of 915-38
influence of matrix structure on the fatigue behavior of 345-50
magnesium requirements of 485-88
matrix structure development in 595-600
microsegregation 179-84
microstructure in matrix phases of 565-70
modeling of ferrite formation in 271-76
survey on practice 79-84
Ductile iron, austempered
dislocation strengthening of 451-58
effects of residual elements 685-88
microsegregation, microstructure, and tensile dislocation strengthening of 451-58
Dust collectors, worn out 695-702

E

Employees. See *Personnel*
Environmental
aspects of ductile iron desulfurization 27-30
impact of conversion from an alcohol- to a water-base slurry system 153-56

F

Fettling, advanced automatic 767-68
Fin(s)
effect of, on solidification of pure lead, zinc, and copper 329-34
size determination for producing sound casting 863-70
Fluxing, degassing, and deoxidation of copper-base alloys 439-50
Foam pattern casting(s)
effect of molten silumin in 545-52
fluidity, including latent heat effect 521-28
heat/mass transfer in sand molds and its effect on casting solidification of 653-60
metallurgical quality of aluminum 825-36
possible carbon pickups in steel/iron castings by 645-52
technique for spheroidizing graphite in 47-52
tooling for 969-70
Foundry process control, process modeling for 465-72
Fugitive material in conveying systems 265-70
Furnaces, improvements in lining performance of, used in iron processing 339-44

G

Gating
comparing good and poor system 285-302
computerizing risering and CAM tooling manufacture 689-94
practice for large steel castings 323-28
Gauge, repeatibility and reliabilty analysis 571-78
Graphite floation, effects of, on the tensile and impact properties of ductile iron castings 213-24
Graphite iron, development of low carbon nodular/compacted graphite iron 675-84
Gray iron
inoculation mechanism of ReSiFe alloy for 31-34
laser surface remelt-hardening, to improve the wear life 115-26
thermal analysis of, for control of thin sectioned microstructures 703-708

H

Heat
losses during filling of permanent molds 17-26
pipe, control of solidification rate 1035-1037
treatment study on metal matrix composites 887-88
Hot box odor control 185-90

I

Inclusions, sulfide, in cast steels 529-38
Investment casting
of austenitic stainless steel, delta ferrite morphology of 195-200
protective coating for alloy steel 431-34
SPAL process 709-22
Iron(s). See also *Austempered ductile iron, Cast iron, Ductile iron, Graphite iron, Gray iron*
alloyed pearlitic flake graphite cast 351-60
castings, feeding of nodular, in green sand molds 105-14
desulfurization of iron using lime-spar 435-38
desulfurization of liquid iron 165-72
formation of TFG in C-Si eutectic 137-44
modeling of corrosion behavior in a 6Mn-5Cr-1.5Cu alloy cast 201-206
white, nickel-containing, abrasion-resistant, high hardness 361-72
ZA alloys, permanent mold casting of 757-66

J

Joints, silica-resin and alumina-resin, tensile strength and fracture modes of 191-94

L

Ladle(s)
powder injection, for steel foundry desulfurization 1-10
reactive element heating of steel in 939-42
refining in steel foundries 951-58
Laser
surface remelt-hardening of gray iron for improving the wear life of pattern equipment 115-26
Linings 339-44

M

Magnesium alloys, mold filling ability of 607-16
Marketing of castings 871-78
Metal matrix composites, heat treatment study on 887-88
Mold(s), filling, three-dimensional fluid flow simulation for 855-62
Molding
green sand, influence of phenolic ester and phenolic urethane bonded core sands on 617-626
permanent, materials for 85-104
Molybdenum, influence of, on microstructures of white irons 1001-1008

N

Nickel coating, electroless, for tooling protection 723-26
Notch sensitivity in fatigue of cast iron 389-96

O

Odor control of hot box 185-90

P

Pattern equipment, laser surface remelt-hardening of gray iron for improving wear life of 115-26
Permanent molds
heat losses during filling of 17-26
of zinc alloys, iron 757-66
Personnel
employee team approaches to quality improvement 307-10
the human dimension 1029-33
Process modeling, for foundry process control 465-72

Q

Quality improvement
efficiency-cost system 1025-27
employee team approaches to 307-10

R

Rare earths, effects of on graphite morphology in heavy section ductile iron 11-16
Refractory burners, used in iron processing 339-44
Regenerative burners, technology of 303-306
Resin bonded sands 191-94
Risering, computerized 689-94

S

Sand(s)
effects of chemical additives on bentonite bonded green sands 587-94
experimental methods to minimize scrap in 665-74
metal reclamation and detoxification of brass foundry 513-20
plasma processing in thermal sand reclamation of 53-60
processing efficiency of green sand 157-64
resin bonded and alumina-resin 191-94
testing and system design 373-88
thermal sand reclamation of 783-90
Scrap, steel, coreless induction melting of 145-52
Silica-resin joints, tensile strength and fracture modes of, ... 191-94
Silicon carbide, reinforced aluminum alloys 743-46
Silumin, fluidity of in evaporative pattern casting process 545-52
Slurry systems, conversion of 153-56
Solidification
control of rate by application of heat pipe 1035-1037
of pure lead, zinc, and copper, effect of fins on 329-34
SPAL process, for investment casters 709-22
Stainless steel
bonding of, to cast iron, in centrifugal casting 971-82
investment castings of austenitic 195-200
Steel(s). See also *Stainless steel*
castings, gating practice 323-38
effect of sulfide inclusions on 529-38
extruded cellular ceramic filters for foundry 879-86
heat treatment of alloy, in investment casting 431-34
inclusions, sulfide in cast 529-38
machinability of a cast Fe-Mn-Al-Si-C alloy 501-506
powder injection ladle metallurgy of 1-10
reactive element heating of, in ladle 939-42
Surface alloying with telluride 335-38

T

Taguchi
design of experiments 415-18
test methods applied in a jobbing foundry 847-54
Telluride alloys used in surface alloying process 335-38
Thermal analysis of aluminum casting alloys 459-64
Tin bronzes, antimony in 67-78
Titanium
in cast iron 579-86
influence on microstructures of white irons 1001-1008
Tooling protection, electroless nickel coating for 723-26
Tools, nitrogenate chromium cast iron cutting 637-44

V

Veining, literature review and laboratory investigation of 233-44

W

White irons
influence of molybdenum and titanium on microstructures of 1001-1008
nickel-containing, abrasion-resistant, high hardness 361-72

Y

Yttrium, effects of, on graphite morphology in heavy section ductile iron 11-16

Z

Zinc cast iron alloys, permanent mold casting of 757-66

Author Index

A

Abayarathna, S.S.; 89-130 645
Andrews, S.L.; 89-145 783
Apelian, D.; 89-137 727
Archibald, J.; 89-015 311
Argo, D; 89-160 757
Argo, D.; 89-018 127
Armstrong, M.; 89-072 153
Avey, M.; 89-180 207

B

Backerud, S.; 89-064 459
Baik, H.; 89-097 1001
Barnhurst, R.; 89-160 757
Basak, A.; 89-125 675
Batson, R.; 89-085 665
Berry, J.; 89-045 277
Bharti, A.; 89-005 115
Blackman, T.; 89-010 213
Boeri, R.; 89-106 179
Booth, G.; 89-167 1029
Bose, S.; 89-090 473
Bradley, F.; 89-095 485
Brevick, J.; 89-120 703
Brewster, D.; 89-059 79
Brimacombe, J.; 89-117 553
Brown, C.; 89-034 245
Brown, D.; 89-001 85
Buhr, R.; 89-134 685
Butler, G.; 89-076 307

C

Carity, R.; 89-142 743
Carlson, B.; 89-169 903
Carman, G.; 89-045 277
Cavanaugh, J.; 89-112 185
Chakrabarti, A.; 89-031 35
Chakrabarti, K.; 89-124 637
Chang, E.; 89-159 777
Chang, F.; 89-129 521
Chattopadhyay, A.; 89-032 501
Chen, G-J; 89-051 335
Chiesa, F.; 89-013 17
Chithambaram, S.; 89-005 115
Choi, S.; 89-111 971
Chu, F.; 89-036 53
Church, J.; 89-186 959
Cohen, R.; 89-118 195
Compton, A.; 89-085 665
Corns, R.; 89-177 983
Cox, G.; 89-062 361
Creese, R.; 89-172 863

D

Dainton, A.; 89-021 1
Daniels, E.; 89-168 889
DasGupta, R.; 89-034 245
Davis, J.W.; 89-120 703
Davis, K.; 89-001 85
DeHart, F.; 89-160 757
Desai, P.; 89-126 769
Dhindaw, B.; 89-041 255
Dickson, J.; 89-099 489
Draper, A.B.; 89-006 419
Durham, D.; 89-118 195

F

Fang, Q.; 89-209 989
Faubert, G.; 89-143 747
Fioravanti, K.; 89-190 939
Foltz, Jr., J.; 89-059 79
Foss, J.; 89-123 709

G

Galloway, H.; 89-108 587
Gibson, T.; 89-174 871
Granger, D.; 89-209 989
Granlund, M.; 89-121 617
Green, R.; 89-075 157
Griffing, N.; 89-190 939
Gruzleski, J.; 89-017 225
Guangji, S.; 89-087 137

H

Haipeng, YU; 89-087 137
Hallen-Lopez, J.; 89-099 489
Hammond, D.; 89-178 887
Handiak, N.; 89-017 225
Hayrynen, K.; 89-143 747
Heine, R.; 89-075 157
Henning, W.; 89-059 79
Henry, J.; 89-135 723
Hernandez-Reyes, B.; 89-104 529
Hill, D.; 89-166 847
Hirvela, J.; 89-166 847
Hitchings, J.; 89-102 579
Hornby-Anderson, S.; 89-123 709
Hsieh, M.; 89-073 397
Huang, H.; 89-048 431
Hui, D.; 89-001 85
Hur, B.; 89-098 943
Hwang, W-S; 89-171 855

I

Inoue, K.; 89-105 539
Iyer, S.; 89-121 617

J

Jain, N.; 89-170 201
Jang, S; 89-073 397
Jensen, K.; 89-180 207
Jhala, B.; 89-123 709
Jianzhong, L; 89-025 31
Johnson, C.; 89-121 617
Johnson, T.; 89-175 879
Johnston, R.; 89-082 415

K

Kang, C.; 89-111 971
Katashima, S.; 89-107 545
Katz, S.; 89-077 165
Kegasawa, T.; 89-092 389
Keslinke, A; 89-168 889
Kiguchi, S.; 89-117 553
Kim, H.; 89-175 879
Kim, M.; 89-046 329
Kind, H.; 89-175 879
Klein, J.; 89-102 579
Klemp III, T.; 89-200 1009
Kotschi, R.; 89-136 689
Krishnaraj, D.; 89-057 345
Kuo, Y; 89-159 777

L

LaFay, V.; 89-040 571
Landefeld, C.; 89-077 165
Leach, K.; 89-149 1025
Lee, Y.; 89-173 915
Leidel, D.; 89-036 53
Li, C.; 89-004 11
Li, T.; 89-004 11
Liebman, M.; 89-176 951
Lieu, K.; 89-047 61
Lin, H-J; 89-171 855
Lin, Y; 89-159 777
Liu, P.; 89-004 11
Liu, S-H; 89-051 335
Loper, Jr., C.; 89-004 11

M

Madhusudana, K.; 89-005 115
Magny, J; 89-001 85
Marek, S.; 89-034 245
Martin, A.; 89-044 303
Matsuda, K.; 89-105 539
McIntyre, J.; 89-196 969
McMann, F.; 89-039 661
Metevelis, G.; 89-027 285
Meyers, C.; 89-186 959
Miyake, H.; 89-024 47
Mizzi-Krysiak, M.; 89-063 373
Mobley, C.; 89-116 191
Moore, D.; 89-143 747
Moore, V.; 89-100 173
Morgansteren, B.; 89-059 79
Morin, G.; 89-134 685
Mulazimogolu, H.; 89-017 225

N

Nachi, M.; 89-117 553
Nagan, R.; 89-123 709
Nagasaka, Y.; 89-117 553
Nakamura, S.; 89-105 539
Neff, D.; 89-066 439
Nelson, R.; 89-056 339
Neltner, S.; 89-040 571
Nieh, C.; 89-175 879
Noguchi, T.; 89-092 389
Nyamekye, K.; 89-006 419

O

Ogi, K.; 89-105 539
Okada, A.; 89-024 47
Olson, P.; 89-166 847

P

Pagalthivarthi, K.; 89-126 769
Pan, E.; 89-073 397
Partington, S.; 89-055 67
Patwardhan, A.; 89-170 201
Peck, W.; 89-054 435
Pedicini, L.; 89-063 373
Pelilke, R.; 89-169 903
Phelps, T.; 89-109 507
Pilon, K.; 89-003 565
Piwonka, T.; 89-067 465
Powdrell, A.; 89-056 339
Prabhakar, O.; 89-005 115
Prodhan, A; 89-031 35

R

Rack, T.; 89-177 983
Rana, F.; 89-041 255
Rao, K.; 89-057 345
Ratke, P.; 89-118 195
Reddy, G.; 89-058 351
Reier, G.; 89-145 783
Ren, B.L.T.; 89-051 335
Ricci, Jr., S.; 89-138 791
Roberts, R; 89-037 281
Rodriguez, L.; 89-112 185
Rongde, Li; 89-087 137
Roshan, H.; 89-113 601
Rukadikar, M.; 89-058 351
Rundman, K.; 89-143 747

S

Sahoo, M.; 89-055 67
Saigal, A.; 89-186 959
Sakamoto, N.; 89-105 539
Sarfaraz, A.; 89-172 863
Seshan, S.; 89-057 345
Shih, T.; 89-108 587
Shimizu, K.; 89-092 389
Shivkumar, S.; 89-137 727
Sigworth, G.; 89-064 459
Singh, S.; 89-125 675
Smith, R.; 89-028 233
Spinner, D.; 89-165 767
Stahura, R.; 89-181 265

Steenhoff, B.; 89-138 791
Stefanescu, D.; 89-041 255
Stelts, P.; 89-190 939
Stickle, D.; 89-072 153
Stoffberg, C.; 89-174 871
Sudesh, K.; 89-113 601
Sundarrajan, S.; 89-115 607
Svoboda, J.; 89-016 323
Swaminathan, S.; 89-085 665
Swaney, R.; 89-061 145

T

Takimoto, S.; 89-024 47
Tashima, S.; 89-107 545
Tate, R.; 89-083 513
Tenekedjiev, N.; 89-018 127
Tippin, B.; 89-083 513
Traeger, W.; 89-028 233
Tsai, H.; 89-129 521
Tuttle, B.; 89-168 889
Twarog, D.; 89-168 889

U

Uicker, Jr., J.; 89-109 507
Upadhya, K.; 89-047 61

V

Valeriote, E.; 89-100 173
Venugopalan, D.; 89-003 565
Voigt, R.; 89-110 595

W

Wallace, J.; 89-175 879
Warda, R.; 89-174 871
Warren, D.; 89-015 311
Weddington, V.; 89-116 191
Weinberg, F.; 89-106 179
Weiss, D.; 89-180 207
Whiting, L.; 89-100 173
Wirth, T.; 89-060 27
Witter, T.; 89-098 943
Wukovich, N.; 89-027 285

Y

Yamamoto, Y.; 89-024 47
Yang, R-S; 89-107 545
Yeager, D.; 89-047 61

Z

Zinkham, R.; 89-186 959
Zuzanak, A.; 89-069 1035

Title Index

A

Advanced Automatic Fettling (89-165) 767
Analysis of Internal Unsoundness Casting Defects Using Artificial Intelligence Techniques (89-109) 507
Antimony In High-Leaded Tin Bronzes (89-55) 67
Application of Experimental Design in the Analysis and Improvement of Gauge Repeatability and Reliability Analysis, The (89-40) . . 571
Application of Reactive Element Heating to Steel Foundry Ladle Metallurgy (89-190) 939
As-Cast Heavy Section Ferritic Spheroidal Graphite Cast Iron (89-105) 539

B

Binary Alloy Solidification: A Review and Case Study in Modeling (89-126) 769

C

Choice of Permanent Mold Materials for Iron Castings (89-01) . . . 85
Choices for a Worn Out Collector: Upgrade, Rebuild, or Convert (89-146) 695
Combustion in an Operating Cupola When Melting and When Charged with Coke (89-06) 419
Compact Regenerative Burners Improve Aluminum Melter Efficiency (89-39) 661
Compactibility, Green Strength and Moisture as Related to Green Sand Processing Efficiency (89-75) 157
Computer-Aided Cooling-Curve-Analysis: Principles and Applications in Metal Casting (89-47) 61
Control of Solidification Rate by Application of Heat Pipe (89-69) . 1035
Coreless Induction as a Melter of Steel Scrap: Metallurgical and Economic Considerations (89-61) 145
Cost of DURT in Foundries, The (89-181) 265
Critical Properties of CaO-CaF_2 for Desulfurization of Liquid Iron (89-77) 165
Current and Potential Use of Process Modeling For Foundry Process Control, The (89-67) 465

D

Delta-Ferrite Morphology in Austenitic Stainless Steel Investment Castings in the As-Cast and Heat Treated Condition (89-118) . 195
Design of Experiments: Taguchi in the Foundry (89-82) 415
Desulfurization of Iron Using Lime-Spar (89-54) 435
Development of a Quality-Efficient-Cost System (89-149) 1025
Development of Abrasion-Resistant, Nickel-Containing Alloy White Irons of High Hardness (89-62) 361
Development of Low Carbon Nodular/Compacted Graphite Iron (89-125) 675
Development of Nitrogenated Chromium Cast Iron Cutting Tool (89-124) 637
Development of Telluride Alloys and Their Use in Surface Alloying Process (89-51) 335

E

Effect of Increased Magnesium Content on the Mechanical Properties of Sand-Cast 319 Aluminum Alloy (89-34) 245
Effect of Sulfide Inclusions on Tensile Properties of Microalloyed Cast Steels (89-104) 529
Effects of Certain Residual Elements on Austempered Ductile Iron, The (89-134) 685
Effects of Six Quench Variables on the Residual Stresses in an A206.0 T71 Alloy Large Clutch Housing Casting, The (89-180) 207
Effects of Some Chemical Additives on Properties of Bentonite Bonded Green Sands (89-108) 587
Electroless Nickel: A Metallic Coating Used for Tooling Protection (89-135) 723
Elevated Temperature Strength and Modulus of Elasticity of Alloyed Pearlitic Flake Graphite Cast Irons (89-58) 351
Eliminating the "Throw it Over the Wall" Syndrome (89-76) . . . 307
Environmental Aspects of Ductile Iron Desulfurization With Calcium Oxide/Calcium Fluoride vs Calcium Carbide, The (89-60) . 27
Estimating the Modulus of Elasticity of Cast Aluminum Matrix Composites (89-45) 277
Experimental Methods to Locate and Control Green Sand Characteristics to Minimize Scrap (89-85) 665
Experimental Study to Optimize Heat Treatment of A-356 Alloy, An (89-138) 791
Expert System for Analysis of Casting Defects: "Cause" Module (89-113) 601

F

Feeding Effect of Risers on the Mechanical Properties of A201 Aluminum Alloy Plate Casting, The (89-159) 777
Feeding of Nodular Iron Castings in Green Sand Molds (89-02) . 105
Fin Size Determination for Producing Sound Casting (89-172) . . . 863
Fluidity of Molten Silumin in the Evaporative Pattern Casting Process (89-107) 545
Fluxing, Degassing and Deoxidation of Copper Base Alloys (89-66) . 439
Footprints—The Human Dimension (89-167) 1029
Formation of TFG in Fe-C-Si Eutectic Alloy During Unidirectional Solidification, The (89-87) 137
Foundry Experience and Variables in Casting Silicon Carbide Reinforced Aluminum Alloys (89-142) 743
Fracture Toughness of Slowly-Cooled Nickel-Aluminum Bronze Alloy C95800 (89-99) 489
Fundamental Aspects of Heat Treatment of Cast Al-Si-Mg Alloys (89-137) 727

G

Gating Practice for Large Steel Castings (89-16) 323
Gating: The Foundryman's Dilemma or Fifty Years of Data and Still Asking "How?" (89-27) 285

H

Hardenability of Ductile Irons, The (89-173) 915
Heat and Mass Balances in a Cold Blast Cupola (89-119) 837
Heat Losses During Filling of Permanent Molds (89-13) 17
Heat Treatment Study on Cast Metal Matrix Composites, A (89-178) 887
Heavy Section ADI: Microsegregation, Microstructure and Tensile Properties (AFS Research) (89-143) 747
History of a Foundry's Conversion from an Alcohol- to a Water-Base Slurry System (89-72) 153
Hot Box Odor Control: New Resins and Tighter Process Controls (89-112) 185

I

Improvements in Lining Performance of Iron Processing Furnaces Utilizing Densified Matrix Refractory Brick (89-56) . . 339
Influence of Antimony on A356 Sr-Modified Aluminum Melts (89-168) 889
Influence of Matrix Structure on the Fatigue Behavior of Ductile Iron (89-57) 345
Influence of Molten Metal Processing on Mechanical Properties of Cast Al-Si-Mg Alloys (89-139) 811
Influence of Molybdenum and Titanium on the Microstructures of Fe-C-Cr-Nb White Cast Irons (89-97) 1001
Influence of Phenolic Ester and Phenolic Urethane Bonded Core Sands on Green Sand Molding Properties and their Effect on Casting Quality (89-121) 617
Influence of Sr, Ca, and Na on the Corrosion of Sand-Cast Za-27 Alloy in Wet Steam (89-100) 173
Inoculation Mechanism of ReSiFe for Gray Cast Iron (89-25) 31
Investigation into Mechanism of Dislocation Strengthening of Ductile Cast Iron, An (89-94) 451

L

Laboratory and Foundry Performance Characterization of Extruded Cellular Ceramic Filters for Steel Foundry Applications (89-175) 879
Ladle Refining in Steel Foundries (89-176) 951
Laser Surface Remelt-Hardening of Gray Iron for Improving the Wear-Life of Pattern Equipments (89-05) 115

M

Magnesium Requirements of Ductile Iron (89-95) 485
Marketing Castings: Beyond Survival (89-174) 871
Matrix Structure Development in Ductile Cast Irons (89-110) . . . 595
Metal Reclamation and Detoxification of Brass Foundry Waste Sand (89-83) 513
Metallurgical Quality of Aluminum Castings Produced by the Lost Foam Process (89-140) 825
Microsegregation in Ductile Iron (89-106) 179
Missing Algorithms to Fully Computerize Gating, Risering and CAD/CAM Tooling Manufacture, The (Part 1) (89-136) 689
Model for Describing the Distribution of Matrix Phases in Ductile Iron Microstructure, A (89-03) 565
Modeling of Evaporative Pattern Process: Part II Determination of Possible Carbon Pickup (89-130) 645
Modeling of Evaporative Pattern Process: Part III Heat/Mass Transfer in Sand Mold and Its Effect on Casting Solidification (89-131) 653
Modeling of Ferrite Formation in Ductile Iron (89-43) 271
Modeling of the Corrosion Behavior and Its Interrelation With the Deformation Behavior and Microstructure in a Newly Developed 6Mn-5Cr-1.5Cu Alloy Cast Iron (89-170) . . 201

N

New Quality Assurance Tool for Aluminum Castings, A: Including a Study of A357 Fracture Toughness (89-186) 959
New Technique for Spheroidizing Graphite by Evaporative Pattern Process (In-Pattern Process), A (89-24) 47
Notch Sensitivity in Fatigue of Cast Iron (89-92) 389
Numerical Study of Fluidity in Evaporative Pattern Process, Including Latent Heat Effect (89-129) 521

O

Optimization of SiC Particle Dispersion in Aluminum Metal-Matrix Composites (89-41) 255

P

Plant Experiments Using Graphitic Pretreatment of Ductile Iron (89-98) 943
Plasma Processing—A Realistic Alternative in Thermal Sand Reclamation? (89-36) 53
Porosity Formation in Modified and Unmodified A356 Alloy Castings (89-209) 989
Powder Injection Ladle Metallurgy for Steel Foundry Desulfurization (89-21) 1
Practical Aspects of Iron Permanent Mold Casting of ZA Alloys (89-160) 757
Practical Implementation of Aluminum Degassing, Using a New Non-Toxic Gas Mixture (89-177) 983
Prediction of Thermal Fatigue Life of Pearlitic Flake Graphite Cast Irons By Means of Quantitative Assessment of Micro-Structure and Chemical Composition (89-103) 627
Preliminary Investigation to Determine the Effects of Graphite Flotation Upon the Tensile and Impact Properties of Ductile Castings (89-10) 213
Process Parameters for Thermal Sand Reclamation (89-145) 783
Productivity and Ecology Considerations When Selecting a Gas Cured Binder System (89-15) 311
Protective Coating for Use During the Heat Treatment of Alloy Steel Investment Castings, A (89-48) 431

R

Recent Developments in Thermal Analysis of Aluminum Casting Alloys (89-64) 459
Regenerative Burner Technology (89-44) 303

S

Sand Testing And Sand System Design (89-63) 373
Simplified Approach to Degassing of Common investment Casting Alloys, A (89-200) 1009
Sodium, Strontium and Phosphorus Effects in Hypereutectic Al-Si Alloys (89-18) 127
Some Experimental Observations of the Effect of Fins on the Solidification of Pure Lead, Zinc, and Copper (89-46) 329
Some Observations on the Reduced Pressure Test and Hydrogen Concentration of Modified A356 Alloy (89-17) 225
SPAL for the Investment Casters (89-123) 709
Studies on Mold Filling Ability Characteristics of Mg-Al Alloys (89-115) 607

Study of the Bonding of Stainless Steel to Cast Iron in Centrifugal Casting, A (89-111) 971
Study of the Effects of Yttrium, Cerium and Rare Earths on the Graphite Morphology in Heavy Section Ductile Iron (89-04) . . . 11
Study of the Influence of Processing Parameters on the Microstructure and Properties of A356 Aluminum Alloy, A (89-73) 397
Study of the Processing, Structure, and Properties of Cast Al-Si Alloy A390 Using the Evaporative Pattern Casting Process, A (89-169) 903
Study on Cast Fe-Mn-Al-Si-C Alloys, A (89-31) 35
Study on the Machinability of a Cast Fe-Mn-Al-Si-C Alloy, A (89-32) 501
Study on the Oxidation Characteristics of Cast Fe-Mn-Al Alloys, A (89-90) 473
Survey on Ductile Iron Practices (89-59) 79
System for Processing Aluminum Dross in a Reduced Oxygen Environment, A (89-37) 281

T

Taguchi Test Methods Applied in a Jobbing Foundry (89-166) . . 847
Tensile Strength and Fracture Modes of Silica-Resin and Alumina-Resin Joints (89-116) 191
Thermal Analysis for the Control of Thin Section Gray Iron Microstructures (89-120) 703
Three-Dimensional Fluid Flow Simulation for Mold Filling (89-171) 855
Three-Dimensional Computer Simulation of Casting Processes (89-117) 553
Titanium in Cast Iron: Its Reactions and Effects (89-102) 579
Tooling for Expanded Polystyrene (89-196) 969

V

Veining: A Literature Review and Laboratory Investigation (89-28) 233

Paper Number Index

89-01 Choice of Permanent Mold Materials for Iron Castings . . . 85
89-02 Feeding of Nodular Iron Castings in Green Sand Molds . 105
89-03 Model for Describing the Distribution of Matrix Phases in Ductile Iron Microstructure, A 565
89-04 Study of the Effects of Yttrium, Cerium and Rare Earths on the Graphite Morphology in Heavy Section Ductile Iron 11
89-05 Laser Surface Remelt-Hardening of Gray Iron for Improving the Wear-Life of Pattern Equipments 115
89-06 Combustion in an Operating Cupola When Melting and When Charged with Coke 419
89-10 Preliminary Investigation to Determine the Effects of Graphite Flotation Upon the Tensile and Impact Properties of Ductile Castings 213
89-13 Heat Losses During Filling of Permanent Molds 17
89-15 Productivity and Ecology Considerations When Selecting a Gas Cured Binder System 311
89-16 Gating Practice for Large Steel Castings 323
89-17 Some Observations on the Reduced Pressure Test and Hydrogen Concentration of Modified A356 Alloy 225
89-18 Sodium, Strontium and Phosphorus Effects in Hypereutectic Al-Si Alloys 127
89-21 Powder Injection Ladle Metallurgy for Steel Foundry Desulfurization 1
89-24 New Technique for Spheroidizing Graphite by Evaporative Pattern Process (In-Pattern Process), A 47
89-25 Inoculation Mechanism of ReSiFe for Gray Cast Iron . . . 31
89-27 Gating: The Foundryman's Dilemma or Fifty Years of Data and Still Asking "How?" 285
89-28 Veining: A Literature Review and Laboratory Investigation 233
89-31 Study on Cast Fe-Mn-Al-Si-C Alloys, A 35
89-32 Study on the Machinability of a Cast Fe-Mn-Al-Si-C Alloy, A 501
89-34 Effect of Increased Magnesium Content on the Mechanical Properties of Sand-Cast 319 Aluminum Alloy 245
89-36 Plasma Processing—A Realistic Alternative in Thermal Sand Reclamation? 53
89-37 A System for Processing Aluminum Dross in a Reduced Oxygen Environment 281
89-39 Compact Regenerative Burners Improve Aluminum Melter Efficiency 661
89-40 Application of Experimental Design in the Analysis and Improvement of Gauge Repeatability and Reliability Analysis, The 571
89-41 Optimization of SiC Particle Dispersion in Aluminum Metal-Matrix Composites 255
89-43 Modeling of Ferrite Formation in Ductile Iron 271
89-44 Regenerative Burner Technology 303
89-45 Estimating the Modulus of Elasticity of Cast Aluminum Matrix Composites 277
89-46 Some Experimental Observations of the Effect of Fins on the Solidification of Pure Lead, Zinc, and Copper 329
89-47 Computer-Aided Cooling-Curve-Analysis: Principles and Applications in Metal Casting 61
89-48 Protective Coating for Use During the Heat Treatment of Alloy Steel Investment Castings, A 431
89-51 Development of Telluride Alloys and Their Use in Surface Alloying Process 335
89-54 Desulfurization of Iron Using Lime-Spar 435
89-55 Antimony In High-Leaded Tin Bronzes 67
89-56 Improvements in Lining Performance of Iron Processing Furnaces Utilizing Densified Matrix Refractory Brick 339
89-57 Influence of Matrix Structure on the Fatigue Behavior of Ductile Iron 345
89-58 Elevated Temperature Strength and Modulus of Elasticity of Alloyed Pearlitic Flake Graphite Cast Irons 351
89-59 Survey on Ductile Iron Practices 79
89-60 Environmental Aspects of Ductile Iron Desulfurization With Calcium Oxide/Calcium Fluoride vs Calcium Carbide, The 27
89-61 Coreless Induction as a Melter of Steel Scrap: Metallurgical and Economic Considerations 145
89-62 Development of Abrasion-Resistant, Nickel-Containing Alloy White Irons of High Hardness 361
89-63 Sand Testing And Sand System Design 373
89-64 Recent Developments in Thermal Analysis of Aluminum Casting Alloys 459
89-66 Fluxing, Degassing and Deoxidation of Copper Base Alloys 439
89-67 Current and Potential Use of Process Modeling For Foundry Process Control, The 465
89-69 Control of Solidification Rate by Application of Heat Pipe 1035
89-72 History of a Foundry's Conversion from an Alcohol- to a Water-Base Slurry System 153
89-73 Study of the Influence of Processing Parameters on the Microstructure and Properties of A356 Aluminum Alloy, A 397
89-75 Compactibility, Green Strength and Moisture as Related to Green Sand Processing Efficiency 157
89-76 Eliminating the "Throw it Over the Wall" Syndrome 307
89-77 Critical Properties of CaO-CaF_2 for Desulfurization of Liquid Iron 165
89-82 Design of Experiments: Taguchi in the Foundry 415
89-83 Metal Reclamation and Detoxification of Brass Foundry Waste Sand 513
89-85 Experimental Methods to Locate and Control Green Sand Characteristics to Minimize Scrap 665
89-87 Formation of TFG in Fe-C-Si Eutectic Alloy During Unidirectional Solidification, The 137
89-90 Study on the Oxidation Characteristics of Cast Fe-Mn-Al Alloys, A 473
89-92 Notch Sensitivity in Fatigue of Cast Iron 389
89-94 Investigation into Mechanism of Dislocation Strengthening of Ductile Cast Iron, An 451
89-95 Magnesium Requirements of Ductile Iron 485
89-97 Influence of Molybdenum and Titanium on the Microstructures of Fe-C-Cr-Nb White Cast Irons 1001
89-98 Plant Experiments Using Graphitic Pretreatment of Ductile Iron 943

89-99 Fracture Toughness of Slowly-Cooled Nickel-Aluminum Bronze Alloy C95800 489
89-100 Influence of Sr, Ca, and Na on the Corrosion of Sand-Cast Za-27 Alloy in Wet Steam 173
89-102 Titanium in Cast Iron: Its Reactions and Effects 579
89-103 Prediction of Thermal Fatigue Life of Pearlitic Flake Graphite Cast Irons By Means of Quantitative Assessment of Micro-Structure and Chemical Composition 627
89-104 Effect of Sulfide Inclusions on Tensile Properties of Microalloyed Cast Steels 529
89-105 As-Cast Heavy Section Ferritic Spheroidal Graphite Cast Iron 539
89-106 Microsegregation in Ductile Iron 179
89-107 Fluidity of Molten Silumin in the Evaporative Pattern Casting Process 545
89-108 Effects of Some Chemical Additives on Properties of Bentonite Bonded Green Sands 587
89-109 Analysis of Internal Unsoundness Casting Defects Using Artificial Intelligence Techniques 507
89-110 Matrix Structure Development in Ductile Cast Irons 595
89-111 Study of the Bonding of Stainless Steel to Cast Iron in Centrifugal Casting, A 971
89-112 Hot Box Odor Control: New Resins and Tighter Process Controls 185
89-113 Expert System for Analysis of Casting Defects: "Cause" Module 601
89-115 Studies on Mold Filling Ability Characteristics of Mg-Al Alloys 607
89-116 Tensile Strength and Fracture Modes of Silica-Resin and Alumina-Resin Joints 191
89-117 Three-Dimensional Computer Simulation of Casting Processes 553
89-118 Delta-Ferrite Morphology in Austenitic Stainless Steel Investment Castings in the As-Cast and Heat Treated Condition . 195
89-119 Heat and Mass Balances in a Cold Blast Cupola 837
89-120 Thermal Analysis for the Control of Thin Section Gray Iron Microstructures 703
89-121 Influence of Phenolic Ester and Phenolic Urethane Bonded Core Sands on Green Sand Molding Properties and their Effect on Casting Quality 617
89-123 SPAL for the Investment Casters 709
89-124 Development of Nitrogenated Chromium Cast Iron Cutting Tool 637
89-125 Development of Low Carbon Nodular/Compacted Graphite Iron 675
89-126 Binary Alloy Solidification: A Review and Case Study in Modeling 769
89-129 Numerical Study of Fluidity in Evaporative Pattern Process, Including Latent Heat Effect 521
89-130 Modeling of Evaporative Pattern Process: Part II Determination of Possible Carbon Pickup 645
89-131 Modeling of Evaporative Pattern Process: Part III Heat/Mass Transfer in Sand Mold and Its Effect on Casting Solidification 653
89-134 Effects of Certain Residual Elements on Austempered Ductile Iron, The 685
89-135 Electroless Nickel: A Metallic Coating Used for Tooling Protection 723
89-136 Missing Algorithms to Fully Computerize Gating, Risering and CAD/CAM Tooling Manufacture, The (Part I) . . 689
89-137 Fundamental Aspects of Heat Treatment of Cast Al-Si-Mg Alloys 727
89-138 Experimental Study to Optimize Heat Treatment of A-356 Alloy, An 791
89-139 Influence of Molten Metal Processing on Mechanical Properties of Cast Al-Si-Mg Alloys 811
89-140 Metallurgical Quality of Aluminum Castings Produced by the Lost Foam Process 825
89-142 Foundry Experience and Variables in Casting Silicon Carbide Reinforced Aluminum Alloys 743
89-143 Heavy Section ADI: Microsegregation, Microstructure, and Tensile Properties (AFS Research) 747
89-145 Process Parameters for Thermal Sand Reclamation 783
89-146 Choices for a Worn Out Collector: Upgrade, Rebuild, or Convert 695
89-149 Development of a Quality-Efficient-Cost System 1025
89-159 Feeding Effect of Risers on the Mechanical Properties of A201 Aluminum Alloy Plate Casting, The 777
89-160 Practical Aspects of Iron Permanent Mold Casting of ZA Alloys 757
89-165 Advanced Automatic Fettling 767
89-166 Taguchi Test Methods Applied in a Jobbing Foundry . . . 847
89-167 Footprints—The Human Dimension 1029
89-168 Influence of Antimony on A356 Sr-Modified Aluminum Melts 889
89-169 Study of the Processing, Structure, and Properties of Cast Al-Si Alloy A390 Using the Evaporative Pattern Casting Process, A 903
89-170 Modeling of Corrosion Behavior and Its Interrelation With the Deformation Behavior and Microstructure in a Newly Developed 6Mn-5Cr-1.5Cu Alloy Cast Iron 201
89-171 Three-Dimensional Fluid Flow Simulation for Mold Filling 855
89-172 Fin Size Determination for Producing Sound Casting . . . 863
89-173 Hardenability of Ductile Irons, The 915
89-174 Marketing Castings: Beyond Survival 871
89-175 Laboratory and Foundry Performance Characterization of Extruded Cellular Ceramic Filters for Steel Foundry Applications 879
89-176 Ladle Refining in Steel Foundries 951
89-177 Practical Implementation of Aluminum Degassing, Using a New Non-Toxic Gas Mixture 983
89-178 Heat Treatment Study on Cast Metal Matrix Composites, A 887
89-180 Effects of Six Quench Variables on the Residual Stresses in an A206.0 T71 Alloy Large Clutch Housing Casting, The 207
89-181 Cost of DURT in Foundries, The 265
89-186 New Quality Assurance Tool for Aluminum Castings; Including a Study of A357 Fracture Toughness, A 959
89-190 Application of Reactive Element Heating to Steel Foundry Ladle Metallurgy 939
89-196 Tooling for Expanded Polystyrene 969
89-200 Simplified Approach to Degassing of Common Investment Casting Alloys, A 1009
89-209 Porosity Formation in Modified and Unmodified A356 Alloy Castings 989

Division Index

ENGINEERING DIVISION

Current and Potential Use of Process Modeling For Foundry Process Control, The (89-67)—*T. Piwonka* 465

Control of Solidification Rate by Application of Heat Pipe (89-69)—*A. Zuzanak* 1035

Eliminating the "Throw it Over the Wall" Syndrome (89-76)—*G. Butler* 307

Experimental Methods to Locate and Control Green Sand Characteristics to Minimize Scrap (89-85)—*R. Batson, S. Swaminathan, A. Compton* 665

Analysis of Internal Unsoundness Casting Defects Using Artificial Intelligence Techniques (89-109)—*T. Phelps, R. Heine, J. Uicker, Jr.* 507

Expert System for Analysis of Casting Defects—"Cause" Module (89-113)—*H. Roshan, K. Sudesh* 601

Three-Dimensional Computer Simulation of Casting Processes, A (89-117)—*Y. Nagasaka, S. Kiguchi, M. Nachi, J. Brimacombe* 553

Choices for a Worn Out Collector: Upgrade, Rebuild, or Convert (89-146)—*G. Reier* 695

Development of a Quality-Efficient-Cost System (89-149)—*K. Leach* 1025

Advanced Automatic Fettling (89-165)—*D. Spinner* 767

Taguchi Test Methods Applied in a Jobbing Foundry (89-166)—*D. Hill, P. Olson, J. Hirvela* 847

Three-Dimensional Fluid Flow Simulation for Mold Filling (89-171)—*H-J Lin, W-S Hwang* 855

Fin Size Determination for Producing Sound Castings (89-172)—*A. Sarfaraz, R. Creese* 863

Cost of DURT in Foundries, The (89-181)—*R. Stahura* 265

ALUMINUM DIVISION

Heat Losses During Filling of Permanent Molds (89-13)—*F. Chiesa* 17

Some Observations on the Reduced Pressure Test and the Hydrogen Concentration of Modified A356 Alloy (89-17)—*H. Mulazimogolu, N. Handiak, J. Gruzleski* 225

Sodium, Strontium and Phosphorus Effects in Hypereutectic Al-Si Alloys (89-18)—*N. Tenekedjiev, D. Argo, J. Gruzleski* 127

Effect of Increased Magnesium Content on the Mechanical Properties of Sand-Cast 319 Aluminum Alloy, The (89-34)—*R. DasGupta, C. Brown, S. Marek* 245

Dross Handling Using the AROS Dross Processor (89-37)—*R. Roberts* 281

Compact Regenerative Burners Improve Aluminum Melter Efficiency (89-39)—*F. McMann* 661

Optimization of SiC Particle Dispersion in Aluminum Metal/Matrix Composites (89-41)—*F. Rana, B. Dhindaw, D. Stefanescu* 255

Regenerative Burner Technology (89-44)—*A. Martin* 303

Estimating the Modulus of Elasticity of Cast Aluminum Matrix Composites (89-45)—*G. Carman, J. Berry* 277

Recent Developments in Thermal Analysis of Aluminum Casting Alloys (89-64)—*S. Backerud, G. Sigworth* 459

Study of the Influence of Processing Parameters on the Microstructure and Properties of A356 Aluminum Alloy, A (89-73)—*C. Loper, Jr., E. Pan, M. Hsieh, S. Jang* 397

Studies on Mold Filling Ability Characteristics of Mg-Al Alloys (89-115)—*S. Sundarrajan, H. Roshan* 607

Binary Alloy Solidification: A Review and Case Study in Modeling (89-126)—*K. Pagalthivarthi, P. Desai* 769

Fundamental Aspects of Heat Treatment of Cast Al-Si-Mg Alloys (89-137)—*D. Apelian, S. Shivkumar, G. Sigworth* 727

Experimental Study to Optimize Heat Treatment of A-356 Alloy, An (89-138)—*S. Shivkumar, S. Ricci, Jr., B. Steenhoff, D. Apelian, G. Sigworth* 791

Influence of Molten Metal Processing on Mechanical Properties of Cast Al-Si-Mg Alloys (89-139)—*G. Sigworth, S. Shivkumar, D. Apelian* 811

Metallurgical Quality of Aluminum Castings Produced by the Lost Foam Process (89-140)—*S. Shivkumar, B. Steenhoff* 825

Foundry Experience and Variables in Casting Silicon Carbide Reinforced Aluminum Alloys (89-142)—*R. Carity* 743

Feeding Effect of Risers on the Mechanical Properties of A201 Aluminum Alloy Plate Casting, The (89-159)—*Y. Kuo, E. Chang, Y. Lin* 777

Influence of Antimony on A356 Sr-Modified Aluminum Melts (89-168)—*E. Daniels, B. Tuttle, A. Keslinke, D. Twarog* 889

Study of the Processing, Structure, and Properties of Cast Al-Si Alloy A390 Using the Evaporative Pattern Casting Process, A (89-169)—*B. Carlson, R. Pehlke* 903

Practical Implementation of Aluminum Degassing: Using a New Non-Toxic Gas Mixture (89-177)—*R. Corns, T. Rack* 983

Heat Treatment Study on Cast Metal Matrix Composites, A (89-178)—*D. Hammond* 887

Effects of Six Quench Variables on the Residual Stresses in an A206.0 T71 Alloy Large Clutch Housing Casting, The (89-180)—*M. Avey, K. Jensen, D. Weiss* 207

New Quality Assurance Tool for Aluminum Castings; A, Including a Study of A357 Fracture Toughness (89-186)—*J. Church, C. Meyers* 959

Porosity Formation in Modified and Unmodified A356 Alloy Castings (89-209)—*Q. Fang, D. Granger* 989

BRASS & BRONZE DIVISION

Some Experimental Observations of the Effect of Fins on the Solidification of Pure Lead, Zinc, and Copper (89-46)—*M. Kim, J. Berry* 329

Antimony In High-Leaded Tin Bronzes (89-55)—*M. Sahoo, S. Partington* 67

Fluxing, Degassing and Deoxidation of Copper Base Alloys (89-66)—*D. Neff* 439

Fracture Toughness of Slowly-Cooled Nickel-Aluminum Bronze Alloy C95800 (89-99)—*J. Hallen-Lopez, J. Dickson, M. Sahoo* 489

Influence of Sr, Ca, and Na on the Corrosion of Sand-Cast Za-27 Alloy in Wet Steam (89-100)—*L. Whiting, M. Sahoo, V. Moore, E. Valeriote* 173

Practical Aspects of Iron Permanent Mold Casting of ZA Alloys (89-160)—*D Argo, F. DeHart, R. Barnhurst* 757

MOLDING METHODS & MATERIALS DIVISION

Productivity and Ecology Considerations When Selecting a Gas Cured Binder System (89-15)—*J. Archibald, D. Warren* 311

Veining: A Literature Review and Laboratory Investigation (89-28)—*R. Smith, W. Traeger* 233

Plasma Processing—A Realistic Alternative in Thermal Sand Reclamation? (89-36)—*D. Leidel, F. Chu* 53

Application of Experimental Design in the Analysis and Improvement of Guage Repeatability and Reliability Analysis, The (89-40)—*V. LaFay, S. Neltner* 571

Sand Testing and Sand System Design (89-63)—*M. Mizzi-Krysiak, L. Pedicini* 373

Compactibility, Green Strength and Moisture as Related to Green Sand Processing Efficiency (89-05)—*R. Heine, R. Green* 157

Design of Experiments: Taguchi in the Foundry (89-82)—*R. Johnston,* ***Silver Anniversary Paper*** 415

Fluidity of Molten Silumin in the Evaporative Pattern Casting Process (89-107)—*S. Katashima, S. Tashima, R-S. Yang* 545

Effects of Some Chemical Additives on Properties of Bentonite Bonded Green Sands (89-108)—*T. Shih, R. Heine, H. Galloway* 587

Hot Box Odor Control: New Resins and Tighter Process Controls (89-112)—*J. Cavanaugh, L. Rodriguez* 185

Tensile Strength and Fracture Modes of Silica-Resin and Alumina-Resin Joints (89-116)—*V. Weddington, C. Mobley* . . 191

Influence of Phenolic Ester and Phenolic Urethane Bonded Core Sands on Green Sand Molding Properties and Their Effect on Casting Quality (89-121)—*S. Iyer, C. Johnson, M. Granlund* 617

Numerical Study of Fluidity in Evaporative Pattern Process, Including Latent Heat Effect (89-129)—*F. Chang, H. Tsai* . . . 521

Modeling of Evaporative Pattern Process: Part II Determination of Possible Carbon Pickup (89-130)—*S. S. Abayarathna, H. Tsai* 645

Modeling of Evaporative Pattern Process: Part III Heat/Mass Transfer in Sand Mold and Its Effect on Casting Solidification (89-131)—*S. S. Abayarathna, H. Tsai* 653

Process Parameters for Thermal Sand Reclamation (89-145)—*G. Reier, S. L. Andrews* 783

CAST IRON DIVISION

Choice of Permanent Mold Materials for Iron Castings (89-01)—*K. Davis, D. Brown, J. Magny, D. Hui* 85

Feeding of Nodular Iron Castings in Green Sand Molds (89-02)—*K. Davis, D. Brown, J Magny, D. Hui* 105

Model for Describing the Distribution of Matrix Phases in Ductile Iron Microstructure, A (89-03)—*D. Venugopalan, K. Pilon* 565

Study of the Effects of Yttrium, Cerium and Rare Earths on the Graphite Morphology in Heavy Section Ductile Iron (89-04)—*P. Liu, T. Li, C. Li, C. Loper, Jr.* 11

Preliminary Investigation to Determine the Effects of Graphite Flotation Upon the Tensile and Impact Properties of Ductile Castings (89-10)—*T. Blackman* 213

New Technique for Spheroidizing Graphite by Evaporative Pattern Process (In-Pattern Process), A (89-24)—*H. Miyake, A. Okada, Y. Yamamoto, S. Takimoto,* 47

Inoculation Mechanism of ReSiFe for Gray Cast Iron (89-25)—*L. Jianzhong* 31

Modeling of Ferrite Formation in Ductile Iron (89-43)—*D. Venugopalan* 271

Computer-Aided Cooling-Curve-Analysis: Principles and Applications in Metal Casting (89-47)—*K. Upadhya, D. Stefanescu, K. Lieu, D. Yeager* 61

Development of Telluride Alloys and Their Use in Surface Alloying Process (89-51)—*G-J. Chen, S-H. Liu, B.L.T. Ren* . . 335

Influence of Matrix Structure on the Fatigue Behavior of Ductile Iron (89-57)—*D. Krishnaraj, K. Rao, S. Seshan* 345

Elevated Temperature Strength and Modulus of Elasticity of Alloyed Pearlitic Flake Graphite Cast Irons (89-58)—*M. Rukadikar, G. Reddy* 351

Survey on Ductile Iron Practices (89-59)—*D. Brewster, J. Foltz, Jr., W. Henning, B. Morgansteren* 79

Development of Abrasion-Resistant, Nickel-Containing Alloy White Irons of High Hardness (89-62)—*G. Cox* 361

Formation of TFG in Fe-C-Si Eutectic Alloy During Unidirectional Solidification, The (89-87)—*YU Haipeng, Shu Guangji, Li Rongde* 137

Notch Sensitivity in Fatigue of Cast Iron (89-92)—*T. Noguchi, K. Shimizu, T. Kegasawa* 389

Investigation into Mechanism of Dislocation Strengthening of Ductile Cast Iron, An (89-94)—*B. L. T. Ren* 451

Magnesium Requirements of Ductile Iron (89-95)—*R. Heine, F. Bradley* 485

Influence of Molybdenum and Titanium on the Microstructures of Fe-C-Cr-Nb White Cast Irons (89-97)—*C. Loper, Jr., H. Baik* 1001

Plant Experiments Using Graphitic Pretreatment of Ductile Iron (89-98)—*C. Loper, Jr., B. Hur, T. Witter* 943

Titanium in Cast Iron: Its Reactions and Effects (89-102)—*J. Hitchings, J. Klein* 579

Prediction of Thermal Fatigue Life of Pearlitic Flake Graphite Cast Irons By Means of Quantitative Assessment of Micro-Structure and Chemical Composition (89-103)—*G. Reddy, M. Rukadikar* 627

As-Cast Heavy Section Ferritic Spheroidal Graphite Cast Iron (89-105)—*S. Nakamura, N. Sakamoto, K. Inoue, K. Ogi, K. Matsuda* . . . 539

Microsegregation in Ductile Iron (89-106)—
R. Boeri, F. Weinberg 179

Matrix Structure Development in Ductile Cast Irons (89-110)—
R. Voigt, C. Loper, Jr. 595

Study of the Bonding of Stainless Steel to Cast Iron in Centrifugal Casting, A (89-111)—
S. Choi, C. Kang, C. Loper, Jr. 971

Thermal Analysis for the Control of Thin Section Gray Iron Microstructures (89-120)—*J. Brevick, J.W. Davis* 703

Development of Nitrogenated Chromium Cast Iron Cutting Tool (89-124)—
K. Chakrabarti, A. Chakrabarti, A. Chattopadhyay 637

Development of Low Carbon Nodular/Compacted Graphite Iron (89-125)—*S. Singh, A. Chakrabarti, A. Basak* 675

Effects of Certain Residual Elements on Austempered Ductile Iron, The (89-134)—*R. Buhr, G. Morin* 685

Heavy Section ADI: Microsegregation, Microstructure, and Tensile Properties (AFS Research) (89-143)—
F. Hayrynen, D. Moore, G. Faubert, K. Rundman 747

Modeling of Corrosion Behavior and Its Interrelation With the Deformation Behavior and Microstructure in a Newly Developed 6Mn-5Cr-1.5Cu Alloy Cast Iron (89-170)—
A. Patwardhan, N. Jain 201

Hardenability of Ductile Irons, The (89-173)
Y. Lee, R. Voigt 915

Marketing Castings: Beyond Survival (89-174)—
T. Gibson, R. Warda, C. Stoffberg 871

INVESTMENT CASTING DIVISION

Protective Coating for Use During the Heat Treatment of Alloy Steel Investment Castings, A (89-48)—*H. Huang, J. Berry* . . . 431

History of a Foundry's Conversion from an Alcohol- to a Water-Base Slurry System (89-72)—
M. Armstrong, D. Stickle 153

Delta-Ferrite Morphology in Austenitic Stainless Steel Investment Castings in the As-Cast and Heat Treated Condition (89-118)—*P. Ratke, R. Cohen, D. Durham* 195

SPAL for the Investment Casters (89-123)—
S. Hornby-Anderson, J. Foss, R. Nagan, B. Jhala 709

Simplified Approach to Degassing of Common Investment Casting Alloys, A (89-200)—*T. Klemp III* 1009

MELTING METHODS & MATERIALS DIVISION

Combustion in an Operating Cupola When Melting and When Charged with Coke (89-06)—
K. Nyamekye, A. Draper 419

Desulfurization of Iron Using Lime-Spar (89-54)—
W. Peck 435

Improvements in Lining Performance of Iron Processing Furnaces Utilizing Densified Matrix Refractory Brick (89-56)—*A. Powdrell, R. Nelson* 339

Environmental Aspects of Ductile Iron Desulfurization with Calcium Oxide/Calcium Fluoride vs Calcium Carbide, The (89-60)—*T. Wirth* 27

Critical Properties of $CaO-CaF_2$ for Desulfurization of Liquid Iron (89-77)—*S. Katz, C. Landefeld* 165

Heat and Mass Balances in a Cold Blast Cupola (89-119)—
K. Nyamekye, A. Draper 837

PATTERN DIVISION

Laser Surface Remelt-Hardening of Gray Iron for Improving the Wear-Life of Pattern Equipments (89-05)—
S. Chithambaram, K. Madhusudana, A. Bharti, O. Prabhakar . 115

Electroless Nickel: A Metallic Coating Used for Tooling Protection (89-135)—*J. Henry* 723

Missing Algorithms to Fully Computerize Gating, Risering and CAD/CAM Tooling Manufacture, The (Part 1) (89-136)—*R. Kotschi* 689

Tooling for Expanded Polystyrene (89-196)—
J. McIntyre 969

STEEL DIVISION

Gating Practice for Large Steel Castings (89-16)—
J. Svoboda 323

Powder Injection Ladle Metallurgy for Steel Foundry Desulfurization (89-21)—*A. Dainton* 1

Gating: The Foundryman's Dilemma or Fifty Years of Data and Still Asking "How?" (89-27)—
N. Wukovich, G. Metevelis 285

Study on Cast Fe-Mn-Al-Si-C Alloys, A (89-31)—
A Prodhan, A. Chakrabarti 35

Study on the Machinability of a Cast Fe-Mn-Al-Si-C Alloy, A (89-32)—
A Prodhan, A. Chakrabarti, A. Chattopadhyay 501

Coreless Induction as a Melter of Steel Scrap: Metallurgical and Economic Considerations (89-61)—*R. Swaney* 145

Study on the Oxidation Characteristics of Cast Fe-Mn-Al Alloys, A (89-90)—*A. Prodhan, A. Chakrabarti, S. Bose* 473

Effect of Sulfide Inclusions on Tensile Properties of Microalloyed Cast Steels (89-104)—*B. Hernandez-Reyes* 529

Laboratory and Foundry Performance Characterization of Extruded Cellular Ceramic Filters for Steel Foundry Applications (89-175)—
T. Johnson, H. Kind, J. Wallace, C. Nieh, H. Kim 879

Ladle Refining in Steel Foundries (89-176)—
M. Liebman 951

Application of Reactive Element Heating to Steel Foundry Ladle Metallurgy (89-190)—
K. Fioravanti, N. Griffing, P. Stelts 939

ENVIRONMENTAL DIVISION

Metal Reclamation and Detoxification of Brass Foundry Waste Sand (89-83)—*B. Tippin, R. Tate* 513